GENERAL INFORMATION

Purpose of this manual

This installation, use and maintenance manual is an integral and essential part of the vacuum cleaner system. Its purpose is to provide all necessary information to allow the installer to install the system in full compliance with the manufacturer's specifications, the user to operate the system in the safest and most independent way, and maintenance technicians carrying out programmed maintenance operations to ensure the correct operation of machinery and the system as a whole.

The manufacturer declines all liability for damage deriving from failure to observe the instructions given in this manual. In case of doubts on the correct interpretation of instructions, contact the manufacturer to receive the necessary explanations.

Composition of the manual and consultation details

This installation, use and maintenance manual is composed of chapters divided into sections, identified by a progressive numbering system at the start of each different topic. The table of contents lists the chapters and sections, allowing the desired topic to be easily found.

The following symbols are used in this manual to indicate and highlight particularly important parts of the manual that must not be ignored:

- **Danger – Attention**
  Denotes situations of extreme danger that if ignored could create serious risks for the health and safety of persons

- **Danger of electrical shock**
  Attention electrical equipment under tension.

- **Caution**
  Denotes that suitable conduct must be followed to avoid accidents and/or causing economic damage

- **Information**
  Denotes technical information of particular importance that must not be ignored.
This manual has been compiled to permit use of the system in optimal conditions respecting the conditions of guarantee. You are advised to read it carefully.

RECOMMENDATIONS FOR USE

• Vacuum units are destined for use in residential buildings. Their use during building work may cause serious deterioration that is not covered by the guarantee. **Do not suck up plaster, cement or rubble. These operations can be performed using the liquid cleaner accessory (see accessories brochure).**

• Do not use the machine for inappropriate purposes. Do not suck up glowing embers, cigarette ends still lit, inflammable products or materials that could cause flames in the dust collection container, materials with a high risk of explosions or materials that individually are inert but that when mixed together may cause dangerous chemical reactions.

• It is prohibited to use vacuum units for unintended purposes in industrial facilities in the presence of values of temperatures, pressure and humidity in excess of those of normal workplaces.

• **Do not suck up liquids, ashes in fireplaces, large quantities of flour, printer toner, building site dust, fine powder, cement or plaster.**

• Unplug the unit from the 230V power supply wall socket in these cases:
  I. If the main vacuum unit receives an impact.
  II. If maintenance or repair operations are necessary, and always before any other kind of work.
  III. If the system is not to be used for a long period.

• Do not under any circumstances whatsoever work on the main unit while it is operating.

• Wear protective gloves and a facemask for all maintenance work (emptying of dust container, cleaning or replacement of filter).

• Use only original spare parts.

• Do not use the main vacuum unit without the filter.

• **After all maintenance operations ensure that the filter has been replaced and correctly tightened.**

• Do not obstruct air inlets or outlets.

• Do not allow parts of the body to be kept in contact with accessories of the main vacuum unit and never direct the suction mouthpiece toward persons or animals.

• The vacuum cleaner system and its accessories are not toys. Do not allow children to use them without adult supervision.

• Ask the installer carrying out the final system trial to certify that the system has been correctly installed according to the state of the art.

**ATTENTION:** Uses other than those indicated above are not permitted. Modifications or adaptations of the main vacuum unit are not permitted. Any use of the product other than that for which it has been designed constitutes an abnormal condition that may cause damage to the main vacuum unit and be a serious hazard for users.
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10. Declaration of EC Conformity
1. DESCRIPTION OF THE CENTRALIZED VACUUM CLEANING SYSTEM

1.1 Exploded diagram of main vacuum unit
MAIN VACUUM UNIT

1. Dust collection container  
2. Container release button  
3. Channelling cone  
4. Filter retention ring  
5. Secondary filter in washable polyester  
6. Container locking handle  
7. Central section  
8. Anti-intrusion grille  
9. Lower anti-vibration gasket  
10. Motor/rotor unit  
11. Anti-rotation  
12. Incorporated reversible silencer  
13. Top section  
14. User interface  
15. LED light  
16. Shield  
17. Front cover  
18. Side cover with expulsion  
19. Side cover without expulsion  
20. Rear cover  
21. 230 V power supply cable  
22. Cable for Micro Line and embedded user interface (optional)  
23. Reversible support/inlet  
24. Wall bracket  
25. Fuse

1.2 Accessories supplied

A. 2 flexible hoses for inlet and outlet connections  
B. 4 metal clamps  
C. 1 kit of screws for fixing wall bracket  
D. 1 dust collection bag  
E. 1 bag stretcher
### 1.3 Technical characteristics

<table>
<thead>
<tr>
<th>Series</th>
<th>DIAMOND C30</th>
<th>DIAMOND C40</th>
<th>DIAMOND T40</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Model</strong></td>
<td>DIAMOND</td>
<td>DIAMOND</td>
<td>DIAMOND</td>
</tr>
<tr>
<td><strong>Maximum surface area (m²)</strong></td>
<td>420</td>
<td>700</td>
<td>700</td>
</tr>
<tr>
<td><strong>Smart electronics</strong></td>
<td>YES</td>
<td>YES</td>
<td>YES</td>
</tr>
<tr>
<td><strong>Self-cleaning function</strong></td>
<td>NO</td>
<td>NO</td>
<td>YES</td>
</tr>
<tr>
<td><strong>Air expulsion</strong></td>
<td>YES</td>
<td>YES</td>
<td>YES</td>
</tr>
<tr>
<td><strong>Incorporated silencer</strong></td>
<td>YES</td>
<td>YES</td>
<td>YES</td>
</tr>
<tr>
<td><strong>IP protection rating</strong></td>
<td>55</td>
<td>55</td>
<td>44</td>
</tr>
<tr>
<td><strong>Power supply V AC</strong></td>
<td>230</td>
<td>230</td>
<td>230</td>
</tr>
<tr>
<td><strong>Frequency Hz</strong></td>
<td>50/60</td>
<td>50/60</td>
<td>50/60</td>
</tr>
<tr>
<td><strong>Motor power W</strong></td>
<td>1600</td>
<td>1750</td>
<td>1750</td>
</tr>
<tr>
<td><strong>External SB fuse (AM) A</strong></td>
<td>10</td>
<td>10</td>
<td>10</td>
</tr>
<tr>
<td><strong>Socket power supply V dc (SELV)</strong></td>
<td>5</td>
<td>5</td>
<td>5</td>
</tr>
<tr>
<td><strong>Max. airflow m³/h</strong></td>
<td>250</td>
<td>210</td>
<td>210</td>
</tr>
<tr>
<td><strong>Suction pressure mm H₂O</strong></td>
<td>3.000</td>
<td>3.450</td>
<td>3.450</td>
</tr>
<tr>
<td><strong>Filter surface area cm²</strong></td>
<td>8000</td>
<td>8000</td>
<td>8000</td>
</tr>
<tr>
<td><strong>Dust container capacity lit.</strong></td>
<td>18</td>
<td>18</td>
<td>18</td>
</tr>
<tr>
<td><strong>Air inlet/outlet diam. mm</strong></td>
<td>50</td>
<td>50</td>
<td>50</td>
</tr>
<tr>
<td><strong>Noise emission dB (A)</strong></td>
<td>66</td>
<td>69</td>
<td>69</td>
</tr>
<tr>
<td><strong>Soft Start</strong></td>
<td>YES</td>
<td>YES</td>
<td>YES</td>
</tr>
<tr>
<td><strong>Filter material</strong></td>
<td>POLYESTER</td>
<td>POLYESTER</td>
<td>POLYESTER</td>
</tr>
<tr>
<td><strong>Current absorbed (A)</strong></td>
<td>8</td>
<td>9</td>
<td>9</td>
</tr>
</tbody>
</table>
1.4 Description of user interface

1. **GREEN LED** – When lit indicates the presence of a power supply, and the vacuum unit is ready for use.

2. **RED LED** – When lit indicates a warning clarified with a message on the display.

3. **UP** button – Used while programming to decrease the value on the display.

4. **DOWN** button – Used while programming to increase the value on the display.

5. **SET** button – Used while programming to memorize the new parameters.

6. **RESET** button – After maintenance operations, press this button to zero the alarm timer.

7. **DISPLAY** window – While programming, this window shows the values set for the parameters, and also displays messages to clarify the meaning of each “warning” (see Chap. 6.1 Chart of programmable values).
2. INSTALLATION

ATTENTION: The entire system must be installed by qualified personnel in full compliance with standards of workmanship and with applicable standards and regulations.

2.1 Choice of installation position for main vacuum unit

The choice of installation position must be based on these criteria:

- The main vacuum unit must be installed indoor in well ventilated rooms, preferably in a service room on the lowest floor of the building, like garage and technical service room. External places are allowed, provided that the vacuum unit is always protected from inclement weather.
- The selected position must have a clear space around the main vacuum unit and well lit so as to make easy maintenance and repair.
- Install a 230 V SHUKO power supply socket.
- The wall mounts must allow the installation of the main vacuum unit off the ground at varying heights depending on the model as shown in the diagram below.
- The main vacuum unit must not be installed in rooms where:
  - There is a source of heat in the immediate vicinity
  - The temperature can reach values lower than 5 °C and above 35 °C
  - The humidity is very high or flooding may occur
  - Flammable or explosive products are stored or handled.
- The installation position must permit the fitting of air expulsion pipes no longer than 5 metres with pipes diam. 50 mm. After this distance, pipes diam. 63 mm must be used.

2.2 Dimensions and technical data chart

<table>
<thead>
<tr>
<th>Model</th>
<th>C30</th>
<th>C40</th>
<th>T40</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height</td>
<td>mm</td>
<td>940</td>
<td>940</td>
</tr>
<tr>
<td>Diameter</td>
<td>mm</td>
<td>300</td>
<td>300</td>
</tr>
<tr>
<td>A minimum</td>
<td>mm</td>
<td>40</td>
<td>40</td>
</tr>
<tr>
<td>A recommended</td>
<td>mm</td>
<td>1000</td>
<td>1000</td>
</tr>
<tr>
<td>B</td>
<td>mm</td>
<td>695</td>
<td>695</td>
</tr>
<tr>
<td>C</td>
<td>mm</td>
<td>194</td>
<td>194</td>
</tr>
<tr>
<td>D</td>
<td>mm</td>
<td>210</td>
<td>210</td>
</tr>
<tr>
<td>E</td>
<td>mm</td>
<td>370</td>
<td>370</td>
</tr>
</tbody>
</table>
2.3 Installation of main vacuum unit

After moving the main vacuum unit still packed to the selected room, proceed to unpack paying attention to the indications on the package and begin the installation steps as follows:

1. Provide a 230 V SHUKO power supply socket.
2. Use the template provided to mark the desired position. Verify that the position does not interfere with the passage of electric cables in the wall.
3. Fix the wall bracket to the wall in the marked position using the expansion plugs provided, inserting the support cylinders between the bracket and the wall (not necessary for installation in box).
   For installation on plasterboard walls, use specific fixing plugs.

4. Fit the main vacuum unit, inserting the rectangular projections frontally into the corresponding recesses in the wall bracket, and applying pressure until they click in.
5. Connect the system pipe to the main vacuum unit with the sleeve provided, tightening the metal clamps (clamps and the specific sleeve are supplied as standard accessories).
6. Connect the main vacuum unit to the air expulsion pipe.
7. Connect the two coloured poles (black, red) of the 7x0.25 cable to the two wires of the 12 V DC low-voltage command of the INLETS LINE.

8. Insert the power supply plug into the electrical socket.

9. Perform the system trial.

CAUTION: Electrical connections must be made only by qualified personnel.

At the completion of the installation it is recommended to perform a control of the main vacuum unit fixation and stability.
2.4 Reversibility of suction and outlet connections

Main vacuum units are normally supplied with connections for air inlet and outlet pipes on the right. If necessary, this direction can be modified by independently moving the air inlet and outlet connections to the left.

**ATTENTION:** Before carrying out this operation, it is compulsory to unplug the unit from the 230 V power supply wall socket.

To reverse the suction connector, proceed as follows:

1. Unscrew the screws and remove the reversible support/inlet.
2. Rotate the reversible support/inlet through 180°.
3. Replace the reversible support/inlet in the new position.
To reverse the outlet connector, proceed as follows:

1. Unscrew the screws and remove the two side covers (with and without expulsion).
2. Unscrew the screws and remove the rear cover, shield and front cover.
3. Disconnect the motor power supply cable from the power supply board.
4. Unscrew the screws and remove the top section.
5. Unscrew the screws and remove the reversible silencer.
6. Rotate the silencer through 180° replace it inside the top section. Ensure that the O-rings of the central section are correctly positioned and that there are no disconnected cables.
7. Replace the top section on the main vacuum unit.
8. Replace the rear cover, front cover, shield and side covers (with and without expulsion).

ATTENTION: Before carrying out this operation, it is compulsory to unplug the unit from the 230 V power supply wall socket.
3. SELF-CLEANING FUNCTION

Top models have a self-cleaning system with filter that can operate at intervals programmable according to requirements. Maintenance is therefore limited to the replacement of the collection bag. In the USER MENU of the interface there is this submenu:

![SELF-CLEANING]

only if the self-cleaning function has been activated on the machine. This submenu indicates the motor operation time after which the filter is automatically cleaned. This function overrides manual filter cleaning, meaning that it will not be necessary to clean the filter manually, and no indication for manual filter cleaning will be given. The time of use of the system between one indication of self-cleaning and the next can be varied between 30 and 240 minutes. The preset time is 90 minutes.

![TIME XXX MINUTES SELF-CLEANING]

Operation of the device is triggered by a mini-compressor that feed a pressure air tank of one liter capacity until a pressure value of 5 bar is reached. At this point an instantaneous air jet is channelled inside the filter through a nozzle. This allows the filter to be kept clean for a longer period.

**NB:** During the self-cleaning cycle do not open the dust collector container and after the end of the cycle wait at least a minute before opening it.

Make annual inspections on the filter to ensure that it is undamaged and to check if it needs washing (if washed, the filter must be dry before being replaced).
4. MAINTENANCE

**ATTENTION:** Before carrying out any maintenance operations it is compulsory to unplug the unit from the 230 V power supply wall socket and to put on protective gloves and a facemask.

For versions with a user interface, the machine indicates when the dust container must be emptied or the filter cleaned after a time interval that is programmed by the user (for programming instructions see chart on page 20).

### 4.1 Emptying the dust container

- The dust container must be emptied regularly every 3–6 months, depending on frequency of use and acquired experience.
- The dust container must be washed with water at least once a year. Dry it thoroughly before replacing it.

**INSTRUCTIONS**

1. Unplug the unit from the 230 V power supply wall socket
2. Open the dust container by releasing the left-hand and right-hand hooks. Then press the central button (A) to release the handle and obtain opening of the container downwards (B).

3. Remove the dust container (C) from the main vacuum unit body, pulling it towards yourself.
4. Remove the cone, dispose the full bag and insert the new bag with the bag stretcher inside it. Set the cone in place again.

5. **Check the condition of the filter cartridge, and clean and wash it if necessary** (Chap. 4.2).
6. Replace the dust container in the side hooks of the handle, and close it with a slight pressure of both hands (D) to the sides of the central button.
7. Connect the unit to the power supply socket and press Reset for 3 seconds until stand-by appears again.
4.2 Manual filter cleaning

The main vacuum unit has a filter cartridge that filters dust, protecting the vacuum motor. It is important to make monthly checks on the condition of this filter. On models with the Self-cleaning function, annual inspections must be made on the filter to ensure that it is undamaged and to check if it needs washing (if washed, the filter must be dry before being replaced). **It is advisable to keep a spare filter available for cleaning operations.**

**ATTENTION:** Before carrying out any work on the filter cartridge, it is compulsory to unplug the unit from the 230 V power supply wall socket.

**INSTRUCTIONS**

1. Unplug the unit from the 230 V power supply wall socket.
2. Release and remove the dust container.
3. Unscrew and remove the filter retention ring (fig. 1).
4. Carefully remove the filter.
5. Replace with the spare filter, resting it against the ring, and screw it fully in.
6. Replace the dust container, taking care to fit it correctly.
7. Connect the unit to the 230 V power supply socket. (At this point the system is ready for use again.)
8. Press Reset for 3 seconds until it appears again stand-by (for model with display only).
9. Connect the flexible hose to the nearest suction point and use the corner nozzle to clean between the folds of the dirty filter, and wash it if necessary.

**Do not use the main vacuum unit without the filter.**

**ATTENTION:** Do not use compressed air. The filter must be replaced after three years of standard use.

No maintenance is necessary for vacuum pipes, as the suction power of the system ensures that these are kept constantly clean.
5. SAFETY COMPONENTS

5.1 Protection fuse

All main vacuum units are protected by a fuse that interrupts the power supply to the motor in case of malfunctions or electrical problems.

To replace the fuse, unscrew the fuse-holder located above the power supply cable (see diagram on page 4 – item 25).

**NB:** the fuse replacement is an operation that only a service centre can perform. The service centre will replace it with a short-burn fuse. Consult the chart in section 1.3 for technical characteristics.

5.2 Cut-out breaker against overheating

All main vacuum units are fitted with a thermal cut-out breaker that stops the motor in case of overheating.

In case of unit stop due to thermal cut-out breaker, allow the motor to cool down to normal operating temperature (about 25-30 minutes). Then trace the cause of overheating (e.g. clogged filter, full dust container, partial obstruction of a brush or flexible hose, etc).

**CAUTION:** The main vacuum unit can suffer damages if restarted without having removed or eliminated the cause for overheating.

The motor unit that drives the turbine and all other electrical components must be opened only by a specialized technician or by an authorized service centre.
6. PROGRAMMING THE USER INTERFACE

6.1 General information

The user interface supplied is already programmed for the requirements of normal use. If necessary, the preset parameters can be modified to cater for individual needs.

<table>
<thead>
<tr>
<th>Programmable parameters</th>
<th>Hours of operation</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Minimum</td>
</tr>
<tr>
<td>FILTER CARTRIDGE CLEANING (Diamond models 30 and 40)</td>
<td>1</td>
</tr>
<tr>
<td>DUST CONTAINER EMPTYING 18 lit</td>
<td>1</td>
</tr>
<tr>
<td>SELF-CLEANING (Diamond Compressor model 40)</td>
<td>0,5</td>
</tr>
<tr>
<td>CONTINUOUS OPERATION (entire range)</td>
<td>0,5</td>
</tr>
</tbody>
</table>

6.2 Personalization of maintenance parameters

With the procedures described here, users can modify the preset maintenance parameters or the personalized values programmed previously, with a series of simple operations on the user interface.

- **Filter cleaning**: This procedure is used to modify the parameter that controls alarm operation. For the preset values consult the above chart.

Enter the USER MENU by pressing the SET button when the display shows the STANDBY message. Scroll through the USER MENU with the UP and DOWN keys until you reach the FILTER CLEANING submenu. Press the SET button again and then use the UP and DOWN keys to enter the desired value. To memorize the new value entered, keep the SET button pressed down for a few seconds until the MEMORIZED message appears.

To leave this display press the RESET button.
• **Dust container emptying**: This procedure is used to modify the parameter that controls alarm operation, set by default at 10 hours on models 30 and 40. Enter the USER MENU by pressing the SET button when the display shows the STANDBY message. Scroll through the USER MENU with the UP and DOWN keys until you reach the EMPTY CONTAINER submenu. Press the SET button and then use the UP and DOWN keys to enter the desired value. To memorize the new value entered, keep the SET button pressed down for a few seconds until the MEMORIZED message appears. To leave this display press the RESET button.

• **Self-cleaning function**: This procedure is used to modify the parameter that controls the self-cleaning operation, set by default at 90 minutes. Enter the USER MENU by pressing the SET button when the display shows the STANDBY message. Scroll through the USER MENU with the UP and DOWN keys until you reach the SELF-CLEANING submenu. Press the SET button and then use the UP and DOWN keys to enter the desired value. To memorize the new value entered, keep the SET button pressed down for a few seconds until the MEMORIZED message appears. To leave this display press the RESET button.

• **Continuous operation**: This procedure is used to modify the parameter that controls alarm operation, set by default at 45 minutes. Enter the USER MENU by pressing the SET button when the display shows the STANDBY message. Scroll through the USER MENU with the UP and DOWN keys until you reach the CONTINUOUS OPERATION submenu. Press the SET button and then use the UP and DOWN keys to enter the desired value. To memorize the new value entered, keep the SET button pressed down for a few seconds until the MEMORIZED message appears. To leave this display press the RESET button.

### 6.3 Display of personalized maintenance parameters

With the procedures described here, users can view the most recent maintenance parameters programmed, with a series of simple operations on the user interface. Enter the USER MENU by pressing the SET button when the display shows the STANDBY message. Scroll through the USER MENU with the UP and DOWN keys until you reach the desired submenu. The most recent value entered will be displayed. To leave this display press the RESET button until the STANDBY message reappears.
7. MOST FREQUENT PROBLEMS

7.1 The main vacuum unit does not work…

- Check the 230 V power supply.
- Check that the low-voltage command is correctly connected to the black and red poles of the main unit, in case of electrical connections to the sockets.
- Short-circuit the wires of the low-voltage command (black and red). If the main unit starts to operate, all connections of the suction inlets must be checked.
- The overheating cut-out breaker has tripped. Wait for the motor to cool down to normal operating temperature (about 25–30 minutes) and trace the cause of overheating (e.g. clogged filter, full dust container, partial obstruction of a brush or flexible hose, etc).

IF THE MAIN VACUUM UNIT STILL OPERATES INCORRECTLY: CONTACT THE AUTHORIZED ASSISTANCE SERVICE OR YOUR DEALER, INDICATING THE SERIAL NUMBER AND MODEL OF YOUR SYSTEM.

7.2 Suction power is very low…

Check that…

- The other suction points are closed
- There are no foreign bodies trapped in the brush, flexible hose or curved joint
- The dust container is correctly installed and is not full
- The filter cartridge is correctly positioned and is clean
- The main vacuum unit is correctly connected to the suction pipe
- The suction pipe is blocked or has no leaks

IF THE MAIN VACUUM UNIT STILL OPERATES INCORRECTLY: CONTACT THE AUTHORIZED ASSISTANCE SERVICE OR YOUR DEALER, INDICATING THE SERIAL NUMBER AND MODEL OF YOUR SYSTEM.

8. REPAIRS

It is absolutely forbidden to carry out repairs and/or maintenance on the main vacuum unit that are not authorized by this manual.

All repair operations for defects or malfunctions must be carried out only by qualified personnel from an assistance centre.

If repairs or other operations are carried out by unauthorized personnel, the guarantee on the product will be invalidated, also exonerating the manufacturer from all and any liability in case of injuries and/or damage deriving from any such operations.
9. DECOMMISSIONING

When the device has terminated its cycle of use and must be decommissioned, follow these instructions to protect the environment:

The presence of this symbol on the product or on the pack indicates that the product must not be treated as normal household refuse, but must be taken to a suitable collection centre for the recycling of electrical and electronic devices.

By disposing of this product in a suitable way, you will contribute in avoiding potential damage to the environment and public health that could be caused by unsuitable product disposal.

For more detailed information on recycling procedures for this product, contact your local authority, your local waste disposal agency or the dealer from which the product was purchased.
10. DECLARATION OF EC CONFORMITY

CENTRALIZED VACUUM CLEANER SYSTEM - DIAMOND SERIES

The centralized vacuum cleaner systems for civilian purposes:

- DIAMOND – Models 30 and 40
- DIAMOND COMPRESSOR – Model 40

are designed and manufactured in compliance with the following regulations and directives:

- Machinery Directive, 2006/42/EC (MD);
- Low Voltage Directive, 2006/95/EC (BT);
  - EN 60335-1
  - EN 60335-2-2
  - EN 50366
- Electromagnetic Compatibility Directive, 2004/108/EC (EMC);
  - EN 55014
  - EN 61000
- Pressure Equipment Device 97/23/CE (PED) - (only for T40 model)

The instruction manual indicates in particular the standards for the installation, use and maintenance of this device.

The responsible to form the relevant technical file is Mr ................. at the company address.

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